

**Sangamner Taluka Sahakari Dudh Utpadak & Prakriya Sangh Ltd.**

- Office & Dairy - At. Ghulewadi (Amrutnagar), Po. Sangamner S.K., (422 608) Tal. Sangamner, Dist. Ahmednagar (M.S.)  
■ Phone & Fax - (02425) 225410, 225510, 226161, 226162 ■ Marketing - 225810 ■ Mo. 9552551461  
■ E-mail- pu2197@rediffmail.com ■ www.rajhans.milk.com

**Specification Of Cheddar Cheese**

Sr. No.	Description	Chemical Specification
1	Moisture %	Not more than 39%
2	Milk Fat on Dry Basis %	Not less than 48 %
3	Salt (added sodium Chloride) % by mass	Not more than 3.0%
4	Protein	Min 20%

Sr. No.	Description	Microbiological Specification
1	Coliform	Less than 90/g
2	E.Coli	Absent /0.1 g
3	Yeast & Mould	Not more than 250/g
4	Spore Count (Anaerobic)	Not more than 100/g

**Specification Of Process Cheese**

Sr. No.	Description	Chemical Specification
1	Moisture (%) by mass	Not more than 47 %
2	Milk Fat on Dry Basis (%) by mass	Not less than 40 %
3	Salt (added sodium Chloride) % by mass	3.0 (Max)
4	Protein	Min 20%

Sr. No.	Description	Microbiological Specification
1	SPC	Not more than 50000/g
2	Coliform	Not more than 10/g
3	E.Coli	Absent/g
4	Yeast & Mould	10/g
5	Spore Count (Anaerobic)	Absent in 1/g
6	Staph. Aureus	10/g
7	Salmonella	Absent in 25/gm
8	Listeria Monocytogenes	Absent in 25/gm
9	Shigella	Absent in 25/gm

Managing Director  
Sangamner Taluka Sahakari Dudh Utpadak &  
Prakriya Sangh Ltd., Sangamner, Dist : Ahmednagar



Reg. No. A.N.R. / P.R.D. / A. 270

(Date : 12 Nov. 1977)

## Sangamner Taluka Sahakari Dudh Utpadak & Prakriya Sangh Ltd.

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*Rajhans*  
Milk

Date: 03/09/2020

### Specifications of Processed Cheese

Sr. No.	Description	Chemical Specification
1	Moisture (%) by mass	Not more than 47 %
2	Milk Fat on Dry Basis (%) by mass	Not less than 40 %
3	Salt (added sodium Chloride) % by mass	3.0 (Max)
4	Protein	Min 20%

Sr. No.	Description	Microbiological Specification
1	SPC	Not more than 50000/g
2	Coliform	Not more than 10/g
3	E.Coli	Absent/g
4	Yeast & Mould	10/g
5	Spore Count (Anaerobic)	Absent in 1/g
6	Staph. Aureus	10/g
7	Salmonella	Absent in 25/gm
8	Listeria Monocytogenes	Absent in 25/gm
9	Shigella	Absent in 25/gm

  
Chemist

  
Microbiologist

  
Deputy Manager (Q.C.)



Reg. No. A.N.R. / P.R.D. / A. 270

(Date : 12 Nov. 1977)

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*Rajhans*  
Milk

Date: 03/09/2020

### Specifications of Mozzarella Cheese

Sr. No.	Description	Chemical Specification
1	Moisture (%) by mass	Not more than 60 %
2	Milk Fat on Dry Basis (%) by mass	Not less than 35 %
3	Salt (added sodium Chloride) % by mass	3.0 (Max)
4	Protein	Min 22%

Sr. No.	Description	Microbiological Specification
1	TPC	$2 \times 10^4$ cfu /gm
2	Coliform	Not more than 10/g
3	E.Coli	Nil / gm
4	Yeast	10 cfu/gm
5	Mould	100 cfu/gm
6	Staph. Aureus	Nil / gm
7	Salmonella	Nil / gm
8	Listeria Monocytogenes	Nil / gm
9	Shigella	Nil / gm
10	Clostridium botulinum	Nil / gm
11	Faecal Coliforms	Nil / gm
12	Non Faecal Coliforms	Not more than 100 cfu/gm

  
Chemist

  
Microbiologist

  
Deputy Manager (Q.C.)