

Corrigendum - 5

NDDB DS	CORRIGENDUM-5 Dt. 15.06.2026	IFB REF: IFB Ref: NDS/MPO /01/Aluminum Milk Can 40 Ltr
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IFB Reference No : **IFB Ref: NDS/MPO /01/Aluminum Milk Can 40 Ltr.**

Description of Work: Supply and Testing of Different types of Aluminum Milk Can 40 Ltr. all over India.

Please note the following changes in the bidding document.

Corrigendum No. and Date	Existing	Revision
Corrigendum 1-Technical Specs 26.05.2026	Tech specs attached for SS Can	To be deleted.
Corrigendum 2- Amendment in Tender Conditions 03.06.2026	Amendment of technical terms	To be deleted.
Corrigendum 3- Revised Specification of AL 40 Litre Can 03.06.2026	Revised specs attached at Annexure 1	No Change
Corrigendum 4-Amendment in Price Validity	Rates will be valid for a period of 4 months instead of 1 year	No Change
Warranty period	36 Month from the date of Supply and testing	12 Months from the date of Supply and testing
Estimated cost	2 Cr	10 Crore
Payment term	80% payment shall be made within 30 days after Completion of supply & testing and against the submission of BG of 10% amount of contract value including D. Balance 20% shall be made after installation and commission of equipment at site or 3 months from the date of supply whichever earlier	80% payment shall be made within 30 days after Completion of supply and against the submission of BG of 10% amount of contract value. Balance 20% shall be made after inspection and testing of equipment at site or 3 months from the date of supply whichever earlier.
Due date of bid Submission And technical Bid Opening	15 June 2026 03.00 PM 15 June 2026 03:30 PM	22 June 2026 03.00 PM 22 June 2026 03:30 PM

Note:

1. The above corrigendum shall form part of the bidding document. All other terms & conditions shall remain unchanged.
2. The bidders are requested to submit their bids before the due date and time.

18.05.2026

Technical Specifications of Aluminum Milk Cans

S.N.	Particulars	Detail
1	Capacity	Nominal Capacity: 40 Litres
		Brimful Capacity: ~41-42 Litres
2	Material	Material: Food-grade Aluminum
		Equivalent to US standard 6351/ Alloy confirms to IS Designation 64430 of IS 737
		Grade: IS / ASTM-approved aluminum alloy (commonly 1825:2025/ AA 1050 Or 1060)
3	Thickness	Wall thickness: 2 mm
		Bottom: 3 mm
		Shoulder thickness: 2.5 mm
		Lid: 1.8 mm/ weight-900 gms
4	Surface Finish	Inner Surface: Smooth mill finish (non-coated)
		Outer Surface: Natural aluminum / matt / brushed finish
5	Dimensions	Height: 591±4 mm
		Depth: 575±3 mm
		Inside dia of can: 340±3 mm
		Mouth of can: 200 mm±0.5 mm
		Dia of bottom bend: 352±3 mm
6	Construction	Outside Diameter: 345±5 mm
		Deep-drawn or seam-welded body
		Leak-proof joints
		Tempered, Hardend & Anodized Cans & Lids
		More than 12-micron anodizing
		Mono block design without any joint
		More than 85 BHN hardness & higher wall thickness
		Shrunk fit bottom ring
Built in durability & Corrosion proof		
7	Lid	Rounded internal corners for easy cleaning
		Aluminum lid with snug fit
8	Handles	Smoothly brazed lids
		2 side aluminum handles
9	Bottom	Riveted or welded for safe handling
		Flat or slightly concave bottom
10	Weight	Reinforced base for strength
		Empty Weight: Min 6.5 Kg
11	Applications	Milk & dairy products


